



Cast Urethane Products

Customized Solutions

With the addition of our Winnipeg branch, we now offer access to over 20 years of urethane molding experience. When working with Hi-Tech Seals' urethane division you receive customized solutions. Our engineers can determine the correct formulation to improve your existing components' performance. In addition, we can provide assistance with the design of new components.



Properties

- Abrasion resistance
- Flexural Strength
- Tear resistance
- Load-bearing ability
- Better coefficient of friction
- Elastomeric memory

Cost Effectiveness

- Reduce down time
- Lower tooling costs

Temperature Rating

- -54°C to 105°C
- -65°F to 221°F



Over Molding

- Cost savings
- · Environmentally friendly
- Recycle worn parts

Improved wear over rubber



Replace Metal Components

- Lighter weight
- Ease of Installation
- Less noise
- Better wear
- Cost effective fabrication
- · Corrosion resistance



Replace Rubber or Plastic Components

- Resilient at low temp.
- Elastomeric memory
- Abrasion resistance
- Oil resistance
- Wide durometer range
- Cut & tear resistance
- High load bearing
- Versatility
- Low tooling cost



Incorporate Metal Hardware

- Improve strength
- Improve durability of threads
- Enable split parts

· Reduce installation labour



Custom Shapes

- Seals
- Gears
- Industrial & print rollers
 Protector products
- Spacers
- **Bumpers**
- Complex shapes

Durometers:

The hardness of urethane is measured on Shore A and D Durometer scales.

Shore A	30	35	40	45	50	55	60	65	70	75	80	85	90	95			
Shore D															65	70	75

We can maintain the urethanes flexural strength and resilience while producing polyurethane as soft as 30 Shore A to as hard as 87 Shore D.

Custom Colours:

Black, red, yellow, orange, green, blue and white.

Case Studies:



Industry: Recycling
Part: Paper/plastic/glass separation screen disc

Details: Originally the component was composed of homogenous rubber.

Benefits: We reused the old components core. Urethane provided better abrasion

resistance. Over molding urethane on to the part resulted in an increased life

Cost Savings: 50%

span of the component.

Replace Metal Components

Industry: Refuse Collection Vehicle

Part: Wear pad

Details: Metal wear pad on rear load "Sweep and Slide" garbage compactors would wear

down and become corroded.

Benefits: The wear pad was replaced by a 93 durometer urethane part. The new part

improved wear and reduced corrosion. The use of urethane increased the

time between maintenance cycles.

Metal/Urethane Composite

Industry: Recreational Vehicle Mfg

Part: Snowmobile (Dogs) Track Drive Sprockets

Details Molded a metal subframe into the urethane part to replace a metal component.

Benefits: Reduced weight and wear of the sprockets. The new component is rust free, has

silent ride characteristics and absorbs damage from mud, rocks and ice.

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