

## **Rubber & Plastic Machining**

Our in-house rubber & plastic machining facilities are located in Edmonton, AB., Calgary, AB., Winnipeg, MB., and Newmarket, ON. Customers can select from one of our pre-programmed seal profiles or create a custom seal by providing samples, drawings, or existing metal dimensions. Machined parts can save companies time, money, and the inconvenience of searching for unique parts.

## **Rapid Prototyping**

While working with us, customers gain access to our experienced engineering, drafting, and machining staff for additional support. Our in-house machining department is capable of machining prototypes quickly and without expensive tooling. This allows us to provide prototype parts for testing purposes, typically within the same week.

## **Capabilities**

We have several CNC lathes, multiple NC machines, milling, and live tooling capabilities at our disposal. We are capable of supplying custom parts with profiles ranging from 1/4" (6mm) ID up to 72" (1829mm) OD.

In-house, we can machine plastic parts with a tolerance of  $\pm 0.005$  for dimensions up to 5". For dimensions above 5" add an additional  $\pm 0.001$  for each 1" increment. Our machined elastomers, including thermoplastic elastomers, are available in 85 Shore A durometer or harder, with select materials available in 75 shore A durometer. Our tolerance capabilities vary depending on the parts' dimensions. Refer to table on the right for more information.

Dimensions	Tolerance
Up to 5½"	± 0.005"
Above 5½" - up to 8"	± 0.010"
Above 8" - up to 10"	± 0.012"
Above 10" - up to 14"	± 0.015"
Above 14"	± 0.030"



## QUADRANT

We work closely with industry leading plastic manufacturers, such as Quadrant Plastics, to create innovative and tailored solutions. Quadrant offers unique compounds, including:

• Ketron® PEEK • Duratron® PAI • Fluorosint® PTFE • Ertalyte® PET-P • Nylatron® PA • Techtron® PPS

### **Materials**

We stock rods and tubes of plastic and elastomer for production or direct sales.

#### **Plastics:**

- Nylon
- Acetal
- Hytrel®
- UHMW
- Ekonol®
- PTFE
  - Virgin
  - Bronze filled
  - Carbon filled
  - Carbon/Graphite filled

PEEK

- Glass filled
- Moly/Glass filled

### **Elastomers:**

- Nitrile
- Aflas® FEPM
- Chloroprene
- Urethane
- Ethylene Propylene
- Viton™/Fluorocarbon



# **Rapid Seal Profiles**

We have access to over 120+ pre-programmed profiles. Customers can select from these profiles, or create a custom seal by providing a sample, drawing, or existing metal dimensions. After selecting a pre-programmed seal profile, we will apply the given dimensions to the profile to produce the part.

Contact us for more information and a complete listing of available materials.



Rod Seals



Piston Seals



Lip Seals



Wipers



Guide Rings



Back-Up Rings



Gaskets